

# Work Order ID 53009

October 21, 2009 9:00:12 AM



Page 1

Item ID: D206-642-249

Accept



Setup Start



Revision ID: M

Item Name: Run-on Landing Wearplate

Stop



Start Date: 10/21/09 Start Qty: 3.00

Cust Item ID:

Required Date: 10/23/09 Req'd Qty: 3.00

Customer:

Reference: 10/30/09

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-642	M								

100

0.00



DC

Document Control

BG ✓

Memo

0.00

Photocopy bluefile & type labels per PPP D206-642-249  
CHG001

Sorkulov

HJ for BG 09/10/21

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/10/30 sl (3x)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Sorkulov

(2) f

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October 21, 2009 9:00:12 AM



Page 2

Item ID: D206-642-249

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Setup Start



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Stop



Item Name: Run-on Landing Wearplate

Start Date: 10/21/09 Start Qty: 3.00



Cust Item ID:

Required Date: 10/23/09 Req'd Qty: 3.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-249 Location: <u>DRAFT</u> PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/11/06 (D)

09/11/06

MF  
09-11-06

# Picklist Print

October 21, 2009 9:00:11 AM

Page 1

Work Order ID: 53009

Parent Item: D206-642-249RevL

Parent Item Name: Run-on Landing Wearplate

Comments:

Start Date: 10/21/09

Required Date: 10/23/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3805-047RevA		Manufactured	No			110	Each	0.0000	3.0000			
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Wearplate Assembly Aft, High Gear

D3805-043RevA		Manufactured	No			110	Each	0.0000	3.0000			
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Wearplate Assembly Fwd, High Gear

AN3-37A		Purchased	No			110	Each	763.0000	21.0000			
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Bolt

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

763

105425

263

111668

500

AN960JD10		Purchased	No			110	Each	1,906.0000	21.0000			
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Washer

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1906

105442

95

109059

2

109840

23

110985

202

111279

5

111668

64

112314

1000

112369

515

B53440 1X B52842

B52843 1X B53441 1X

9/10/00 SL (2)

9/10/00 SL (24)

9/10/00 SL (24)

# Picklist Print

October 21, 2009 9:00:11 AM

Page 2

Work Order ID: 53009

Parent Item: D206-642-249RevL

Parent Item Name: Run-on Landing Wearplate

Comments:

Start Date: 10/21/09

Required Date: 10/23/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3 Nut		Purchased	No			110	Each	3,471.000	21.0000		9/10/30 SP	

Warehouse      Loc Qty      Loc Code

Location

Main Warehouse

ST	3471
110844	32
111274	35
111668	904
112314	2000
112385	500

D3873-1RevA

Manufactured No

110 Each

73.0000

14x 42.0000

Bushing

Warehouse      Loc Qty      Loc Code

Location

Main Warehouse

ST	28
46757	6
48267	22

Main Warehouse

ST130	45
50479	45

October 21, 2009 9:00:11 AM

Shop Packet Print

Page 2

## 4.4 206A/B HIGH GEAR SKIDTUBES (WITH RUN-ON LANDING WEARPLATES)

Item	Qty -215	Qty -216	Qty -217	Qty -218	Qty -251	Qty -249	Part Number	Description
	X						D206-642-215	SKIDTUBE INSTALLATION, LH
		X					D206-642-216	SKIDTUBE INSTALLATION, RH
			X				D206-642-217	SKIDTUBE INSTALLATION, THRU BOLT, LH
				X			D206-642-218	SKIDTUBE INSTALLATION, THRU BOLT, RH
	1	1	1	1	X		D206-642-251	SKIDTUBE
					1	X	D206-642-249	RUN-ON WEARPLATE KIT
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(3)</sup>
1					1		D3804-043	SKIDTUBE ASSEMBLY
2A					8		D2651-1	* PLUG <sup>(1)</sup>
2B					8		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		AN960JD10L	* WASHER <sup>(1)</sup>
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A						1	D3805-043	FWD WEARPLATE ASSY
21A						1	D3807-3	* GASKET <sup>(3)</sup>
22A						1	D3805-047	AFT WEARPLATE ASSY
22B						1	D3807-7	* GASKET <sup>(4)</sup>
26A						1	AN3-37A	BOLT
26B						1	AN960C10L	WASHER
26C						1	MS21042-3	NUT (OR MS21042L3)
26D						1	D3873-1	BUSHING
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			AN960JD616	WASHER
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			AN960C416	WASHER
36	1	1	1	1			D3413-1	RING
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

- NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D3804-041 ASSEMBLY ABOVE  
<sup>(2)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS  
<sup>(3)</sup> DENOTES THAT PART IS INCLUDED WITH D3805-043 ASSEMBLY ABOVE  
<sup>(4)</sup> DENOTES THAT PART IS INCLUDED WITH D3805-047 ASSEMBLY ABOVE

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